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	TFT-LCD	P0	2016.05.06	1 OF 34	

# PRODUCT SPECIFICATION FOR APPROVAL

Model Name	NV156QUM-N44
Description	15.6UHD color TFT-LCD with LED backlight / AG surface
Prepared by	
Checked by	
Approved by	

Customer	Lenovo	

Please return one copy for confirmation with your signature and comments

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# NV156QUM-N44 Preliminary Product Specification Rev. P0

HEFEI BOE OPTOELECTRONICS TECHNOLOGY

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R2010-6053-O(1/3) A4(210 X 297)

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		TFT- LCD PRODUCT	P0	2016.05.06
SPEC. NUMBER		SPEC. TITLE NV156QUM-N44 Preliminary Product S	C. TITLE 56QUM-N44 Preliminary Product Specification	
		REVISION HISTORY		
REV	ECN No.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0	-	Initial Release	2016.05.06	史高飞
P1		LR→AG POL	2016.07.14	少高飞

PRODUCT GROUP	REV	ISSUE DATE
TFT- LCD PRODUCT	P0	2016.05.06
SPEC. TITLE NV/156QLIM-N/4/ Preliminary Product Specification		PAGE 4 OF 34
	TFT- LCD PRODUCT SPEC. TITLE	TFT- LCD PRODUCT P0

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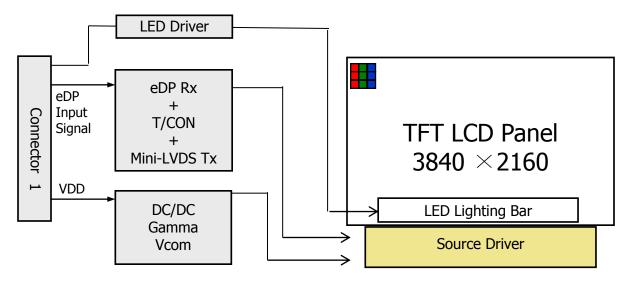
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### 1.0 GENERAL DESCRIPTION

### 1.1 Introduction

NV156QUM-N32 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with Ultra-HD resolutions (3840 horizontal by 2160 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED Driver for back-light driving is built in this model. All input signals are eDP interface compatible.



### 1.2 Features

- 4 lane eDP Interface with 2.7Gbps Link Rates
- Thin and light weight
- 8-bit color depth, display 16.7M colors
- Single LED Lighting Bar. (Bottom side/Horizontal Direction)
- Data enable signal mode
- Green Product (RoHS & Halogen free product)
- On board LED Driving circuit
- Low driving voltage and low power consumption
- On board EDID chip

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### 1.3 Application

Notebook PC (Wide type)

### 1.4 General Specification

The followings are general specifications at the model NV156QUM-N32. (listed in Table 1.)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	345.6(H) ×194.4(V)	mm	
Number of pixels	3840 (H) ×2160 (V)	pixels	
Pixel pitch	0.09(H) ×0.09 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black		
Dimensional outline	351.9 (H)×206.4(V)×3.2 (D:max)	mm	
Weight	365 (max)	g	
Surface treatment	HC, 3H, (Front Polarizer)		
Back-light	Bottom edge side, 1-LED Lighting Bar type		Note 1
Power consumption	P <sub>D</sub> : 2.0 max	W	Note 2
	P <sub>BL</sub> : 4.6 max	W	
	P <sub>total</sub> : 6.6 max	W	

Notes: 1. LED Lighting Bar (63\*LED Array)

Notes: 2. Typical Measurement Condition: Mosaic pattern

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### 2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

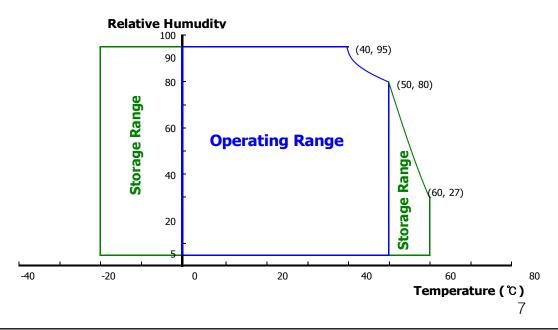
< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V <sub>DD</sub>	5	21	V	Note 1
Logic Supply Voltage	V <sub>IN</sub>	V <sub>ss</sub> -0.3	V <sub>DD</sub> +0.3	V	Note i
Operating Temperature	T <sub>OP</sub>	0	+50	$^{\circ}$ C	Note 2
Storage Temperature	T <sub>ST</sub>	-20	+60	$^{\circ}$	Note 2

- Notes: 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
  - 2. Temperature and relative humidity range are shown in the figure below. 95 % RH Max. ( 40 °C ≥ Ta)

Maximum wet - bulb temperature at 39  $^{\circ}$ C or less. (Ta > 40  $^{\circ}$ C) No condensation.



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### 3.0 ELECTRICAL SPECIFICATIONS

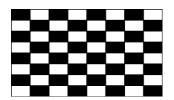
### 3.1 Electrical Specifications

< Table 3. Electrical specifications >

Ta=25+/-2°C

,						
Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	V <sub>DD</sub>	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage	V <sub>RF</sub>	-	100	-	mV	At V <sub>DD</sub> = 3.3V
Power Supply Current	I <sub>DD</sub>	-	600	1200	mA	Note 1
Positive-going Input Threshold Voltage	V <sub>IT+</sub>	-	-	100	mV	\/ 4.2\/ tvp
Negative-going Input Threshold Voltage	V <sub>IT-</sub>	-100	-	-	mV	V <sub>cm</sub> = 1.2V typ.
Differential Input Voltage	V <sub>ID</sub>	200	-	600	mV	
	P <sub>D</sub>	-	-	2.0	W	Note 1
Power Consumption	P <sub>BL</sub>	-	-	4.6	W	Note 2
	P <sub>total</sub>	-	-	6.6	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at  $25\,^{\circ}$ C. Pattern type : Mosaic 32x32



2. Calculated value for reference (VLED  $\times$  ILED)

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### 3.2 Backlight Unit

< Table 4. LED Driving guideline specifications >

Ta=25+/-2°C

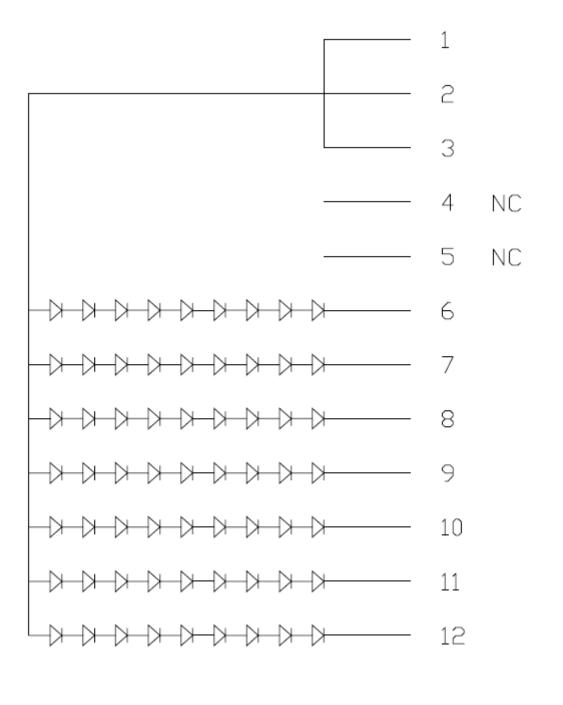
	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward	Voltage	V <sub>F</sub>	-	-	3.0	V	-
LED Forward	Current	I <sub>F</sub>	-	21	-	mA	-
LED Power C	Consumption	P <sub>LED</sub>		-	4.6	W	Note 1
LED Life-Tim	е	N/A	15,000	-	-	Hour	IF = 20mA
Power supply LED Driver	voltage for	V <sub>LED</sub>	5	12	21	V	
EN Control	Backlight on		2.1		5.0	V	
Level	Backlight off		0		0.8	V	
PWM	PWM High Level		2.1		5.0	V	
Control Level	PWM Low Level		0		0.8	V	
PWM Contro	l Frequency	F <sub>PWM</sub>	200	-	10,000	Hz	
Duty Ratio		-	1	-	100	%	

Notes : 1. Power supply voltage12V for LED Driver, Driver efficiency 87%, Calculator Value for reference IF  $\times$  VF  $\times$ 40 / 0.87 = PLED

2. The LED Life-time define as the estimated time to 50% degradation of initial luminous.

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### 3.3 LED structure



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### 4.0 OPTICAL SPECIFICATION

### 4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature =  $25\pm2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^{\circ}$ . We refer to  $\theta\emptyset=0$  (= $\theta$ 3) as the 3 o'clock direction (the "right"),  $\theta\emptyset=90$  (= $\theta$ 12) as the 12 o'clock direction ("upward"),  $\theta\emptyset=180$  (= $\theta$ 9) as the 9 o'clock direction ("left") and  $\theta\emptyset=270$ (= $\theta$ 6) as the 6 o'clock direction ("bottom"). While scanning  $\theta$ and/or  $\emptyset$ , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

### 4.2 Optical Specifications

<Table 5. Optical Specifications>

Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal	$\Theta_3$			85	-	Deg.	
Viewing Angle	Honzoniai	$\Theta_9$	CR > 10		85	-	Deg.	Note 1
range	Vertical	Θ <sub>12</sub>			85	-	Deg.	INOLE
	Vertical	$\Theta_6$			85	-	Deg.	
Luminance Co	ntrast ratio	CR	Θ = 0°	-	1000			Note 2
Luminance of White	5 Points	Y <sub>w</sub>	Θ = 0°	255	300	-	cd/m <sup>2</sup>	Note 3
White	5 Points	ΔΥ5		80	-	-		Note 4
Luminance uniformity	13 Points	ΔΥ13	ΔΥ13	60	-	-		Note 4
White Chro	maticity	X <sub>w</sub>	Θ = 0°	0.283	0.313	0.343		Note 5
vvriite Crifo	Папспу	$y_w$	0 = 0	0.299	0.329	0.359		Note 5
	Red	$x_R$			TBD			
	itted	y <sub>R</sub>			TBD			
Reproduction	Green	X <sub>G</sub>	Θ = 0°	-0.03	TBD	+0.03		
of color	Green	y <sub>G</sub>	0-0	-0.03	TBD	+0.03		
	Blue	X <sub>B</sub>			TBD			
	Blue	y <sub>B</sub>			TBD			
Gamı	ut			68	72	-	%	
Response (Rising + F		T <sub>RT</sub>	Ta= 25° C Θ = 0°	-	30	35	ms	Note 6
Cross T	Talk	СТ	Θ = 0°	-	-	2.0	%	Note 7

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### Notes:

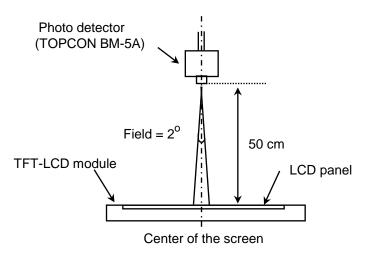
- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
- 2. Contrast measurements shall be made at viewing angle of  $\Theta$ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y$  =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points. (see FIGURE 2 and FIGURE 3).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See FIGURE 5).

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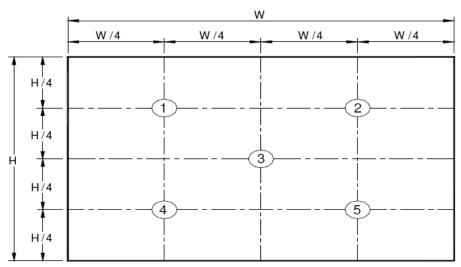
### 4.3 Optical measurements

Figure 1. Measurement Set Up



Optical characteristics measurement setup

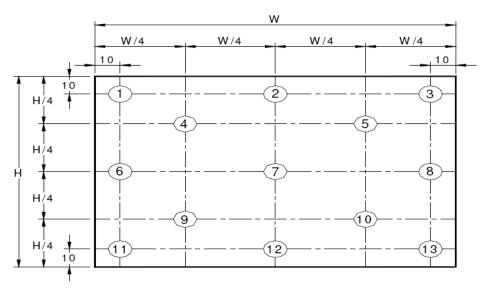
Figure 2. White Luminance and Uniformity Measurement Locations (5 points)



Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

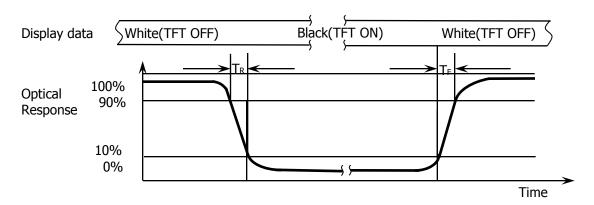
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Figure 3. Uniformity Measurement Locations (13 points)



The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y5$  = Minimum Luminance of five points / Maximum Luminance of five points (see FIGURE 2),  $\Delta Y13$  = Minimum Luminance of 13 points /Maximum Luminance of 13 points (see FIGURE 3).

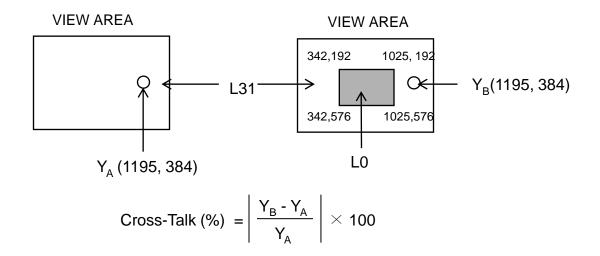
**Figure 4. Response Time Testing** 



The electro-optical response time measurements shall be made as shown in FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td and 90% to 10% is Tr.

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**Figure 5. Cross Modulation Test Description** 



Where:

 $Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)

Y<sub>B</sub> = Subsequent luminance of measured area (cd/m²)

The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

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### **5.0 INTERFACE CONNECTION.**

### **5.1 Electrical Interface Connection**

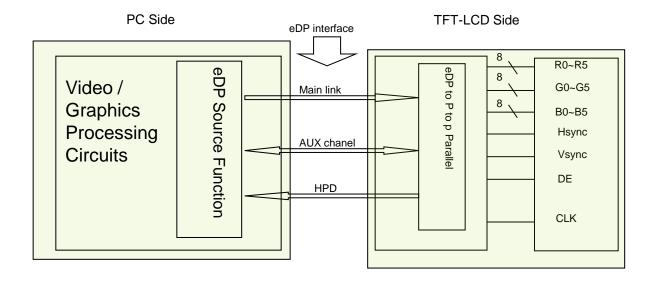
The electronics interface connector is STM. The mating connector part number is STM MSAK24025P40. The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Terminal	Symbol	Functions
PIN No.	Symbol	Description
1	G-Sync	G-Sync
2	H_GND	
3	Lane3_N	
4	Lane3_P	
5	H_GND	
6	Lane2_N	
7	Lane2_P	
8	H_GND	- DD 1
9	Lane1_1N	eDP lane
10	Lane1_1P	Un to 5.40
11	H_GND	Up to 5.4G
12	Lane1_0N	
13	Lane1_0P	
14	H_GND	
15	AUX_CH_P	
16	AUX_CH_N	
17	H_GND	
18	LCD_VCC	
19	LCD_VCC	LCD Logic Power
20	LCD_VCC	$(3.3\pm0.3V)$
21	LCD_VCC	,
22	LCD_Self_Test(BIST)	BIST (IN Port)
23	LCD_GND	- ,
24	LCD_GND	Logic GND
25	LCD_GND	(Connect to GND in Module)
26	LCD_GND	,
27	HPD	HPD (OUT Port 2.5V/3.3V)
28	BL_GND	· · · · · · · · · · · · · · · · · · ·
29	BL_GND	BLU GND
30	BL_GND	(Connect to GND in Module)
31	BL_GND	,
32	BL_ENABLE	IN Port
33	BL_PWM	IN Port
34	H_sync	H_sync (OUT Port )
35	NC	NC
36	BL_PWR	· · · <del>·</del>
37	BL_PWR	BLU Power
38	BL_PWR	(5~21V)
39	BL_PWR	(5)
40	Color Engine	IN Port

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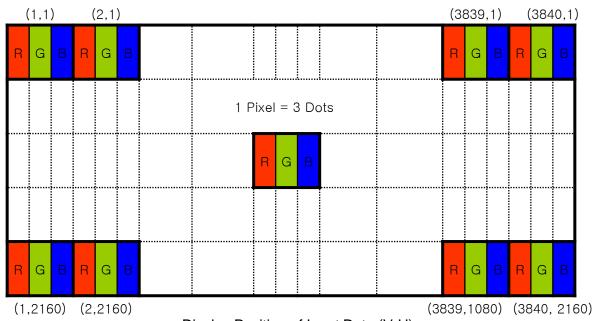
### 5-2. eDP Interface



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### **5.3 Data Input Format**

<Table 6. Pin Assignments for the Interface Connector>



Display Position of Input Data (V-H)

### 5.4 Back-light & LCM Interface Connection

Interface Connector: MSK24022P12

<Table 7. Pin Assignments for the BLU & LCM Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	Vout	LED anode connection	7	LED2	LED cathode connection
2	Vout	LED anode connection	8	LED3	LED cathode connection
3	Vout	LED anode connection	9	LED4	LED cathode connection
4	NC	No Connection	10	LED5	LED cathode connection
5	NC	No Connection	11	LED6	LED cathode connection
6	LED1	LED cathode connection	12	LED7	LED cathode connection

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### **6.0 SIGNAL TIMING SPECIFICATION**

# 6.1 The NV156QUM-N32 is operated by the DE only.

	Item	Symbols	Min	Тур	Max	Unit
	Frequency	1/Tc	355.52	533.25	586.6	MHz
Clock	High Time	Tch	-	4/7Tc	-	Tc
	Low Time	Tcl	-	3/7Tc	-	Tc
			3900	4000	4050	lines
Fra	ame Period	Tv	-	60	-	Hz
			25	16.67	15.15	ms
Vertical	Display Period	Tvd	-	2160	-	lines
One I	ine Scanning Period	ning Th		2222	2240	clocks
Horiz	ontal Display Period	Thd	-	3840	-	clocks

Note : This module can support low frame refresh rate 50 Hz&40 Hz.

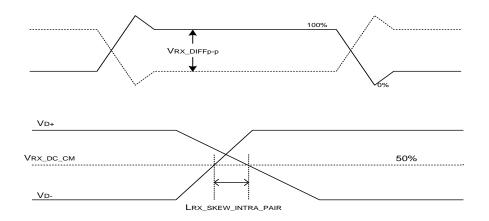
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### **6.2 eDP Rx Interface Timing Parameter**

The specification of the eDP Rx interface timing parameter is shown in Table 8.

<Table 8. eDP Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
Spread spectrum clock	ssc		0.5		%	
Differential peak-to-peak input volt age at package pins	VRX-DIFFp-p	100	0	1320	mV	
Rx input DC common mode voltage	VRX_DC_CM	-	GND	-	V	
Differential termination resistance	RRX-DIFF	80	-	100	Ω	
Single-ended termination resistance	RRX-SE	40	-	60	Ω	
Rx short circuit current limit	IRX_SHORT	-	-	50	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	LRX_SKEW_ INTRA_PAIR HBR2	-	-	50	ps	



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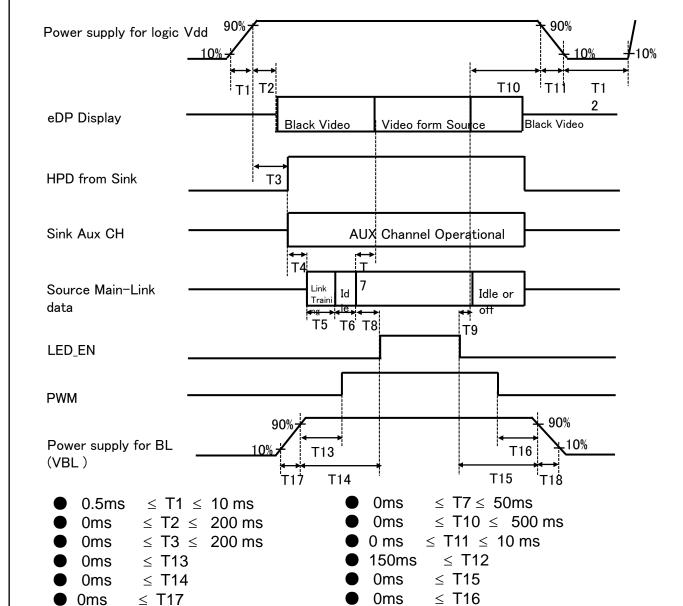
# 7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

Color & G	Color & Gray Scale			Input Data Signal																					
30.0. 30 0.	ray Scale			R	ed	Da	ta				(	Gre	eer	ı D	ata				Blue Data						
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	В5	В4	В3	<b>B</b> 2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Jasic Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
L	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
L	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ļ		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Cway Caala	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	Δ					<u> </u>				_				<u> </u>								<u> </u>			
of Red	∀	-	۱		<u>,</u>	١	-	_		<u>_</u>			<u> </u>	<u>ا</u>	_		_		_	_		<u> </u>		_	_
<u> </u>	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u> </u>		1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u> </u>	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	00	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray Scale	<u>Darker</u> △	10	0	U	ب	l O	U	U	U	<u> </u>	U	0	ب	<u> </u>	U	Т	0	U	U	U	U	0	U	0	U
of Green	▽	T T							$\vdash$				<u> </u> 								<u> </u> 				
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	<u>brigiitei</u>	10	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	tö	Ö	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	ő	0	ő	0	0	0
	Black	tö	Ö	0	0	0	0	0	0	ō	0	0	0	0	0	0	0	0	0	ő	0	Ö	0	0	0
	Δ	Ιŏ	ō	0	ŏ	ŏ	0	ō	ŏ	ō	0	0	0	ŏ	0	0	ŏ	ō	0	0	0	ō	0	0	1
	Darker	Ιŏ	ō	ŏ	ŏ	ŏ	0	ŏ	ŏ	ŏ	ō	0	ŏ	ŏ	Ö	0	ŏ	ō	ō	ō	ŏ	Ö	0	1	0
Gray Scale	Δ	Ť				1			Ŭ	Ť				1				Ť				1			Ŭ
of Blue	$\nabla$					i								i								<del>i                                     </del>			
of blue	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	▽ ▽	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
Gray Scale	Darker	0		0	0	0	0	1	0	0	0	0		0	0	1	0	0	0	0	0	0	0	1	0
-	Δ					<u> </u>								<u> </u>								<u> </u>			
of White	▽					l								l								<u> </u>			
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
	▽	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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### **8.0 POWER SEQUENCE**

To prevent a latch-up or DC operation of the LCD module, the power on/off seq uence shall be as shown in below



1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.

0ms

≤ T18

2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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Notes:

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# 9.0 Connector Description

Physical interface is described as for the connector on LCM. These connectors are capable of accommodating the following signals and will be following components.

### 9.1 TFT LCD Module

Connector Name /Description	For Signal Connector		
Manufacturer	STM		
Type/ Part Number	MSK24025P40		
Mating housing/ Part Number	I-PEX 20455-040E or Compatible		

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### 10.0 MECHANICAL CHARACTERISTICS

### **10.1 Dimensional Requirements**

FIGURE 6 shows mechanical outlines for the model NV156QUM-N32 Other parameters are shown in Table 9.

<Table 9. Dimensional Parameters>

Parameter	Specification	
Active Area	345.6 (H) ×194.4 (V)	Mm
Number of pixels	3840 (H) X 2160 (V) (1 pixel = R + G + B dots)	-
Pixel pitch 0.09(H) × 0.09 (V)		mm
Pixel arrangement	RGB Vertical stripe	
Display colors	16.7M	
Display mode	Normally Black	
Dimensional outline	ensional outline 351.9 (H)×206.4(V)×3.2 (D:max)	
Weight	365 (max)	g

### 10.2 Mounting

See FIGURE 6.

### 10.3 Glare and Polarizer Hardness.

The surface of the LCD has HC coating to reduce scratching.

### 10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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### 11.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability test>

No	Test Items	Conditions		
1	High temperature storage test Ta = 60 °C, 240 hrs			
2	Low temperature storage test	Ta = -20 °C, 240 hrs		
3	High temperature & high humidity operation test	Ta = 50 °C, 80%RH, 240 hrs		
4	High temperature operation test	Ta = 50 °C, 240 hrs		
5	Low temperature operation test	Ta = 0 °C, 240 hrs		
6	Thermal shock	Ta = -20 $^{\circ}$ C $\leftrightarrow$ 60 $^{\circ}$ C (0.5 hr), 100 cycle		
7	Vibration test (non-operating)	1.5G, 10~500Hz,Half Sine X,Y,Z / Sweep rate : 1 hour		
8	Shock test (non-operating) 220G, Half Sine Wave 2msec $\pm X, \pm Y, \pm Z$ Once for each direction			
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV		

### 12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
  - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
  - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
  - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
  - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - Do not pull the interface connector in or out while the LCD module is operating.
  - Put the module display side down on a flat horizontal plane.
  - Handle connectors and cables with care.
- (3) Cautions for the operation
  - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
  - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

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### (4) Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

### (5) Cautions for the module characteristics

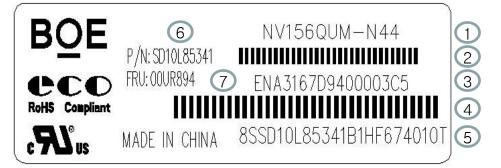
- Do not apply fixed pattern data signal to the LCD module at product aging.
- · Applying fixed pattern for a long time may cause image sticking.

### (6) Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

### **13.0 LABEL**

(1) Product label



### Remark:

标签尺寸: 80mm × 25mm, 厚度0.08mm

### 贴覆PCB 左下角

- 1. FG-CODE: NV156QUM-N44
- 2. MDL ID 条纹码
- MDL ID
- 4. 8S 码对应条纹码
- 5. 8S码
- 6. P/N 码: SD10L85341
- 7. FRU 码: 00UR894

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### (2) Box label

Label Size: 109.5 mm (L)  $\times$  55 mm (W)

Contents

Model: NV156QUM-N44 Q`ty: Module Q`ty in one box

Serial No.: Box Serial No. See next figure for detail description.

Date: Packing Date Internal use of Product

# MODEL: NV156QUM-N44 1 QTY: XX 2 SERIAL NO: XXXXXXXXXXXXXXXXX 3 DATE: 20XX / XX/ XX/4 3940 6

- 1. FG-CODE
- 2. Box 产品数量
- 3. Box ID, 编码规则如下
- 4. Box Packing 日期
- 5. FG-CODE 后四位

SERIA NO	1	2	3	4	5	6	7	8	9	10	11	12	13
code	Х	Х	Х	Х	Х	х	X	Χ	Х	Х	Χ	Χ	Х
Description	GB	N	Grade	Line	Ye	ar	Month	Rev	Serial No.				

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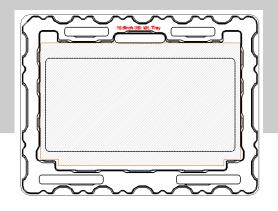
R2010-6053-O(3/3) A4(210 X 297)

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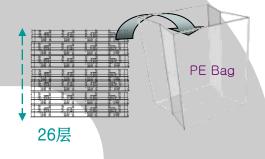
### 14.0 PACKING INFORMATION

### 14.1 Packing order

-. 将1pcs MDL 水平放入Tray



- -. 将26pcs PET Tray 平放入PE Bag 顶部1pcs 空Tray
- -. Tray 不旋转码放



- -. 每个Pallet上放3层Box1层4箱,共计12ea Box
- -. Pallet外进行缠膜包装
- -. 容量: 300pcs/Pallet

纸护角 打包带

- .将PET Tray堆码后平放入Inner Box 上下放置EPE Cover
- -. 容量: 25pcs/Inner Box



step 3

### **14.2 Notes**

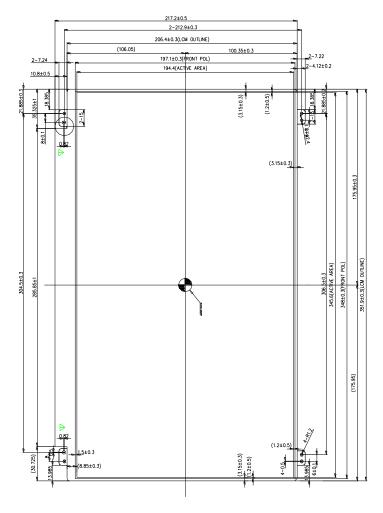
- Box Dimension: 500mm(W) x 400mm(D) x 300mm(H)
- Package Quantity in one Box: 25pcs
- Total Weight: TBD kg

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### 15.0 MECHANICAL OUTLINE DIMENSION

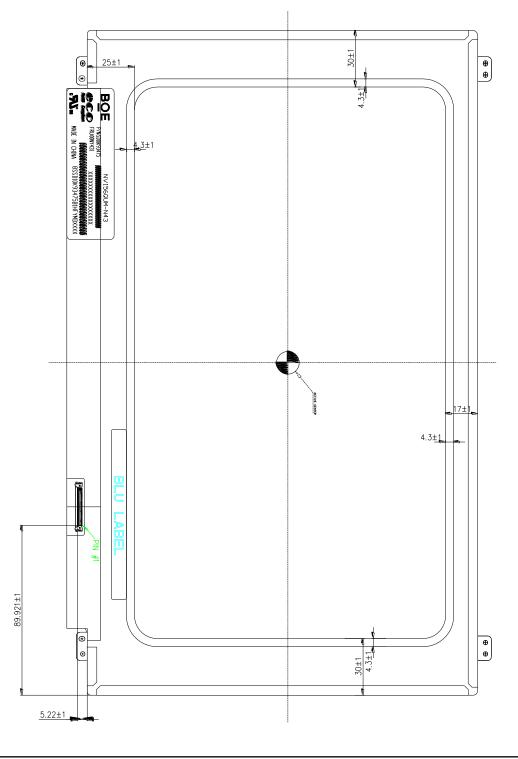
Figure 6. TFT-LCD Module Outline Dimension (Front View)





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Figure 7. TFT-LCD Module Outline Dimensions (Rear view)



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# 16.0 EDID Table

**TBD**